Slip 19/02

Dart Aerospace Ltd.

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 37357		
Estimate Number	: 12859		
P.O. Number	:	Part Number	: D412702111B
This Issue	: 2/11/2008 S.O. No. :	Drawing Number	: ICA D412-702 P79 R3
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: 3
Previous Run	: 32812	Material	:
Written By	:	Due Date	: 2/18/2008 Qty: 2 Um: Each
Checked & Approved By	: PJ-08 0211		
Comment	: est rev A 07.05.11 new issue EC		
	Est Rev:B Removed Decal D3569 07-07-06 JLM		

Additional Product

Job Number: ||||||||||||

Seq. #:	Machine Or Operation:	Description :
1.0	DC ||||||||	DOCUMENT CONTROL ||||||||

Comment: DOCUMENT CONTROL
type labels per PPP D412-702-111B   CHG001

| 2.0 | D35701 |||||||| | BRACKET |||||||| |

Comment: Qty.:   1.0000 Each(s)/Unit   Total :   2.0000 Each(s).
BRACKET
batch: 1308866   SP.

| 3.0 | D3579047 |||||||| | SHOULDER HARNESS LH |||||||| |

Comment: Qty.:   1.0000 Each(s)/Unit   Total :   2.0000 Each(s)
SHOULDER HARNESS RH
batch: 1732562   SP

| 4.0 | MS24694S50 |||||||| | Screw |||||||| |

Comment: Qty.:   4.0000 Each(s)/Unit   Total :   8.0000 Each(s)
Screw
batch: M104625   SP
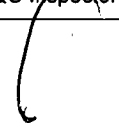
| 5.0 | AN960JD10L |||||||| | Washer |||||||| |

Comment: Qty.:   4.0000 Each(s)/Unit   Total :   8.0000 Each(s)
Washer
batch: M104885   8/2/11 SO   (2x) (PID)

Dart Aerospace Ltd

WORK ORDER CHANGES

W/O:								
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
08/02/13	7.	Apply ~~decal~~ D 3569.3 #B 33715	M.F.	08-02 13	2.	M	(
08-02-13	7.	Apply Adhesive on decal (Marine Adhesive Sealant # m104524	mf	08-02 13			08/02/14

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ~~No~~ DQA: D Date: 08/02/15

QA: N/C Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE (NCR)

NCR:			Corrective Action Section B					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: HARNESS ASSEMBLY
Job Number: 37357	Part Number: D412702111B

Job Number:

Seq. #:	Machine Or Operation:	Description :

6.0 MS21042L3   Nut

Comment: Qty.:   4.0000 Each(s)/Unit   Total :   8.0000 Each(s)
Nut
batch: _M10S242_   8/2/11   SP   (2x)

7.0 SMALL FAB 1   SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

    mf   08-02-13   (2)

8.0 QC5   INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP   08/02/14 (x2)

9.0 PACKAGING 1   PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-702-111B   CHG001
Location:_____
PPP Rev:_____   8/2/14   (2)

10.0 QC21   FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE   08/02/15   (2)

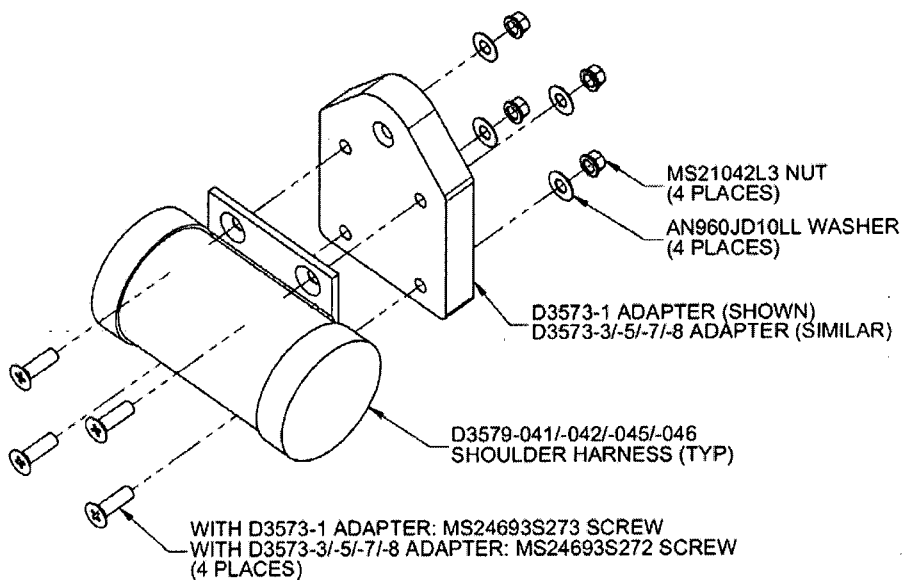**Job Completion**   2008/2/15   (2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	Corrective Action — Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign &** **Date**			

NOTE: Date & initial all entries

MS21042L3 NUT
(4 PLACES)

AN960JD10LL WASHER
(4 PLACES)

D3573-1 ADAPTER (SHOWN)
D3573-3/-5/-7/-8 ADAPTER (SIMILAR)

D3579-041/-042/-045/-046
SHOULDER HARNESS (TYP)

WITH D3573-1 ADAPTER: MS24693S273 SCREW
WITH D3573-3/-5/-7/-8 ADAPTER: MS24693S272 SCREW
(4 PLACES)

DETAIL 'K' _D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND_
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)

MS21042L3 NUT
(4 PLACES)

AN960JD10L WASHER
(4 PLACES)

D3570-1 BRACKET (SHOWN)
D3570-2 BRACKET (SIMILAR)

D3579-043/-044/-047/-048
SHOULDER HARNESS (TYP)

MS24694S50 SCREW
(4 PLACES)
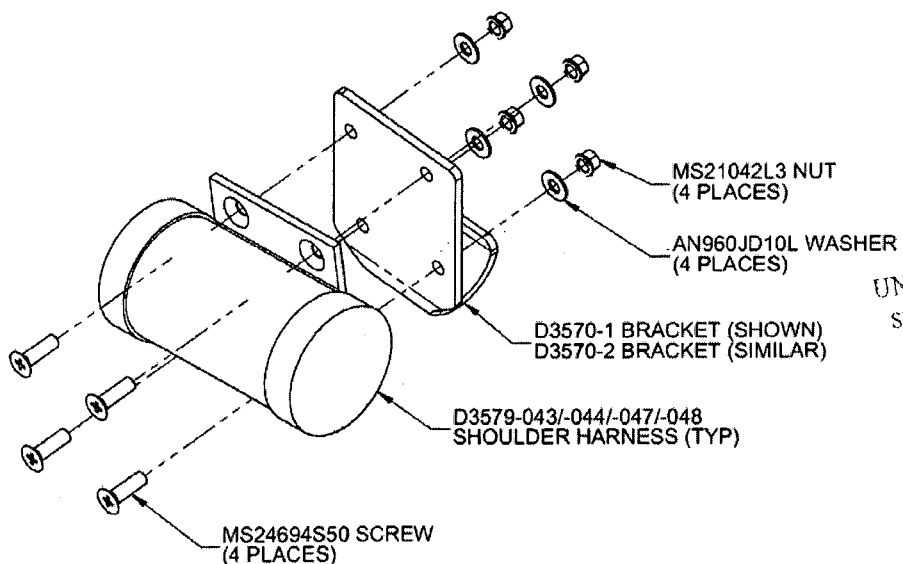
DETAIL 'L' _D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES_
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)